



## IN-PLACE SANITIZING PROCEDURE FOR ALL NSF LISTED MOTOR DRIVE POSITIVE DISPLACEMENT PUMPS

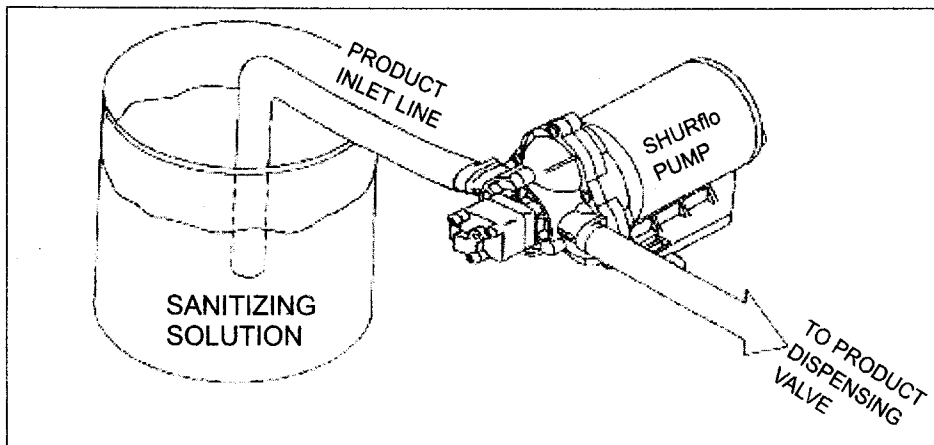
Note: Read all instructions before starting cleaning /sanitizing procedure

### MATERIALS REQUIRED:

1. Non-sudsing liquid detergent cleaner such as an automatic dishwasher detergent.
2. Household bleach (Sodium Hypochlorite solutions, 5.25%) or equivalent.
3. A clean five gallon bucket.

### SANITIZING PROCEDURE:

1. Fill a clean five gallon with four gallons of warm water (120-180 degrees F <sup>o</sup>).
2. Add four ounces of detergent to the four gallon of water and assure that it is evenly mixed.
3. Add two ounces of bleach (1/4 cup) to the water and detergent mixture (to obtain 200 ppm Sodium Hypochlorite).  
Stir gently.
4. Situate the bucket as shown in the illustration.
5. Pump half of the cleaning/ sanitizing solution (from the bucket) through the pump.
6. Let the sanitizing solution sit inside the pump for ten minutes.
7. Pump the rest of the cleaning/sanitizing solution through the pump.
8. **PRODUCT PURGE:** When the bucket is empty, reconnect the system to dispense the product. Run the pump until it is primed and has been purged the cleaning/sanitizing solution from the lines.  
Assure that no product off-taste exists.



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